

**FORD:**

2001-2005 Escape  
2005 Escape Hybrid

**MERCURY:**

2005 Mariner

**ISSUE**

Some 2001-2005 vehicles may exhibit instrument panel (IP) register vents that are difficult to adjust or are limited in their adjustability.

**ACTION**

Register vents for the IP center finish panel can now be ordered and replaced individually. Replacement of an entire center finish panel assembly to correct a register vent condition is no longer necessary. The IP outboard register vents can be replaced similarly without replacing the entire housing assembly, however, the outboard vent must be ordered as an assembly with the housing. Refer to the following Service Procedure.

**SERVICE PROCEDURE**

**CENTER REGISTER REPLACEMENT**

1. Remove center finish panel. Refer to Workshop Manual Section 501-12.
2. With center finish panel removed, release the register retention tabs and remove the register.
3. Replace register with Part Number YL8Z-19893-CAA left or YL8Z-19893-CAB right.
4. Reinstall the center finish panel.

**OUTBOARD REGISTER REPLACEMENT**

1. Tilt the vehicle's outboard register to the down most position. Pull the top of the register out until it is released from the housing.

2. Remove the new register from the service replacement register housing assembly (base # -19893-), as described in Step 1.
3. Snap the new register into the vehicle's existing outboard register housing.

PART NUMBER	PART NAME
YL8Z-19893-CAA	Register (Center-Left)
YL8Z-19893-CAB	Register (Center-Right)
-19893-	Register And Housing (Outboard)

**WARRANTY STATUS:** Eligible Under Provisions Of New Vehicle Limited Warranty Coverage

OPERATION	DESCRIPTION	TIME
042513A	Register Replace Right Outboard Vent Only	0.2 Hr.
042513B	Register Replace Left Outboard Vent Only	0.2 Hr.
042513C	Register Replace Both Center Vents (Includes Time To Remove And Install Center Finish Panel)	0.4 Hr.
042513D	Register Replace All Vents (Includes Time To Remove And Install Center Finish Panel)	0.4 Hr.

**DEALER CODING**

BASIC PART NO.	CONDITION CODE
19893	41

**NOTE:** The information in Technical Service Bulletins is intended for use by trained, professional technicians with the knowledge, tools, and equipment to do the job properly and safely. It informs these technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by "do-it-yourselfers". Do not assume that a condition described affects your car or truck. Contact a Ford, Lincoln, or Mercury dealership to determine whether the Bulletin applies to your vehicle. Warranty Policy and Extended Service Plan documentation determine Warranty and/or Extended Service Plan coverage unless stated otherwise in the TSB article. The information in this Technical Service Bulletin (TSB) was current at the time of printing. Ford Motor Company reserves the right to supersede this information with updates. The most recent information is available through Ford Motor Company's on-line technical resources.